

| <p style="text-align: center;">4625 IGI PILLAR BLEND</p> | | | | | | | |
|---|---|-------------|----------------|--------------------------------------|---|--------------------------------------|--|
| <p>Wax Type:</p> | <p>Pre-Blended Paraffin Wax</p> | | | | | | |
| <p>Application:</p> | <p>Pillars and Molded Candles</p> | | | | | | |
| <p>Properties:</p> | <p>Melt Point: 145° F</p> | | | | | | |
| <p>Recommended Pouring Temperature:</p> | <p>180°-190° F</p> | | | | | | |
| <p>Benefits:</p> | <ul style="list-style-type: none"> • Has all necessary additives • Not a one pour - requires a top off • A smooth opaque creamy appearance • DO NOT add additives • Just add color and scent • Holds the average amount of fragrance oil, which is 6% • Scent throw is good both cold and hot. | | | | | | |
| <p>General Guidelines:</p> <p>Please remember, these are only general guidelines and individual results may vary.</p> <p>Experimentation and testing are always the best way to determine the best methods for your application.</p> | <ul style="list-style-type: none"> • Use mold release on molds - room temperature • Heat wax to between 180°-190°F • Add fragrance and dye, and then stir thoroughly. • Pouring temperature to be between 175°-180°F, then pour candles slowly. • Allow candle to cool. DO NOT place in the refrigerator to accelerate the cooling process. <p style="text-align: center;">Wick Recommendation:</p> <p>* These are only recommendations. Nu-Scents Candle cannot be held responsible for any unexpected results. We suggest TESTING any wick combinations you may choose.</p> <table border="1" data-bbox="630 1614 1511 1782"> <thead> <tr> <th style="text-align: center;">Pillar Size</th> <th style="text-align: center;">Recommendation</th> </tr> </thead> <tbody> <tr> <td>Pillar 2"-3" in diameter at the base</td> <td>#2 sq braid, # 3 sq braid 24 ply flat braid, 30 ply flat braid</td> </tr> <tr> <td>Pillar 3"-4" in diameter at the base</td> <td>#3 sq braid, #4 sq braid 30 ply flat braid, 36 ply flat braid</td> </tr> </tbody> </table> | Pillar Size | Recommendation | Pillar 2"-3" in diameter at the base | #2 sq braid, # 3 sq braid 24 ply flat braid, 30 ply flat braid | Pillar 3"-4" in diameter at the base | #3 sq braid, #4 sq braid 30 ply flat braid, 36 ply flat braid |
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